
Starch

(CAS reg no: 9005-25-8, 9005-84-9)

Health-based Reassessment of Administrative
Occupational Exposure Limits

Committee on Updating of Occupational Exposure Limits,
a committee of the Health Council of the Netherlands

No. 2000/15OSH/038, The Hague, 7 March 2002

Preferred citation:

Health Council of the Netherlands: Committee on Updating of Occupational Exposure Limits. Starch; Health-based Reassessment of Administrative Occupational Exposure Limits. The Hague: Health Council of the Netherlands, 2002; 2000/15OSH/038.

all rights reserved

1 Introduction

The present document contains the assessment of the health hazard of starch by the Committee on Updating of Occupational Exposure Limits, a committee of the Health Council of the Netherlands. The first draft of this document was prepared by C de Heer, Ph.D. and H. Stouten, M.Sc. (TNO Nutrition and Food Research, Zeist, the Netherlands).

The evaluation of the toxicity of starch has been based on the review by the American Conference of Governmental Industrial Hygienists (ACGIH) (ACG99). Where relevant, the original publications were reviewed and evaluated as will be indicated in the text. In addition, literature was retrieved from the online data bases Medline, Toxline and Chemical Abstracts covering the periods 1966 to 29 May 1998 (19980529/UP), 1965 to 24 February 1998 (19980224/ED), and 1967 to 2 June 1998 (980602/ED, vol 128, iss 23), respectively*. HSDB (no record) and RTECS, data bases available from CD-ROM, were consulted as well (NIO98, NLM98). The final literature search was performed in June 1998.

In July 2001, the President of the Health Council released a draft of the document for public review. The committee received no comments.

2 Identity

name	:	starch
synonyms	:	amylum, amicol, emjel 200, farinex, rice starch, cornstarch, W-gum, snowflake 30091
molecular formula	:	(C ₆ H ₁₀ O ₅) _n
structural formula	:	-
CAS reg no	:	9005-25-8 (starch); 9005-84-9 (soluble starch)

Data from ACG99, Ric94.

* The Medline search was performed using the search profile (((starch OR amylose OR amylopectin?) AND (TO OR PO OR AE OR CI)/CT) AND dust#) OR (((starch OR amylose OR amylopectin?) AND (TO OR PO OR AE OR CI)/CT) AND (air OR aero* OR respir*)) OR (((starch OR amylose OR amylopectin?) AND (TO OR PO OR AE OR CI)/CT) AND lung+NT/CT) OR (((starch OR amylose OR amylopectin?) AND (TO OR PO OR AE OR CI)/CT) AND lung diseases+NT/CT). In addition, the Medline database was searched with starch/CT(L)(AE OR PO OR TO)/CT AND (EN OR DE OR FR OR NL)/LA. Toxline was searched with ((starch OR 9005-25-8 OR 9005-84-9) AND 1996/PY) and ((9005-25-8 OR 9005-84-9) AND (1994 OR 1995/PY)). CA was searched with ((9005-25-8 OR 9005-84-9) AND 4/SC), ((9005-25-8 OR (9005-84-9) AND 59/SC AND health), and (9005-25-8 (L) toxic*). In addition, Toxline was searched with ((9005-25-8 OR 9005-84-9 OR 9037-22-3) AND (RISKLINE OR CIS OR NTIS OR TSCATS)/FS)) and ((9005-25-8 OR 9005-84-9 OR 9037-22-3) NOT (TOXBIB OR IPA OR BIOSIS)/FS). The search profile for CA was ((9005-25-8 OR 9005-84-9 OR 9037-22-3)/ADV).

3 Physical and chemical properties

Starch is a natural polysaccharide and a heterogeneous mixture of amylose and amylopectin which are linear and branched polymers of α -glucopyranosyl units, respectively. It is a soft, white, glistening powder that is tasteless and has no smell. Starch undergoes no change when exposed to the air. In cold water, starch absorbs water reversibly and swells slightly. In hot water, irreversible swelling occurs, producing gelatinisation. The property of forming thick pastes or gels is the basis of many starch uses. Most starches are composed of 22-26% amylose and 74-78% amylopectin (ACG99, Ric94).

Soluble starch is made by treating potato or cornstarch with dilute hydrochloric acid.

4 Uses

Industrial uses of starch include the sizing of yarn and cloth in the textile industry, dressing cloth, printing, and mining. It is used in adhesives, explosives, cosmetics, glucose, corn syrups, and sugars for fermentation. Cornstarch, mixed with 2% magnesium oxide, is used as a donning powder in (surgical) gloves (ACG99, Ell90). Glove starch powder is comprised of corn- or maize starch powder partially cross-linked with epichlorohydrin and (up to 2.0%) magnesium oxide as dispersing agent (Pel86, She84).

Food products containing starch are made from rice, corn, and arrowroot, either alone or in food preparations requiring thickening, gelling, or similar properties. Starch is also used in laundry starch preparations and has been employed in the clinical management of acute iodine poisoning (ACG99).

5 Biotransformation and kinetics

No data were found.

Although percutaneous absorption of cornstarch has been suggested (Seg90), it is not likely to occur to a great extent in view of its molecular size. Data on absorption of starch after intraperitoneal administration are conflicting. Complete absorption was reported after studies in rats and dogs (Ell90, Tal88), yet other studies in the same species reported the development of granulomatous lesions after intraperitoneal administration of starch (Ell90). In rats, autoclaved starch

was almost totally absorbed from the peritoneal cavity within 48 hours, whereas irradiated starch was still not fully absorbed after a period of 70 days. This difference was suggested to be induced by the sterilisation method used, as scanning-electron microscopic studies on autoclaved starch showed that the surface of the granules was pitted and cracked, while similar studies on irradiated material showed a smooth surface (Ell94, Woo97).

6 Effects and mechanism of action

Human data

Skin contact with a total dose of 300 µg of starch, intermittently applied over a 3-day period, resulted in a mild erythema and slight oedema of the skin in humans (ACG99).

Dermatitis, anaphylactic reactions, and respiratory problems have been reported by workers who wear gloves as means of personal protection. Many reports describe allergic responses, both in skin and airways, after the use of latex and vinyl gloves with cornstarch glove powder. However, in nearly all cases the allergic responses were specific for latex proteins, which were shown to adhere to the glove powder, and not to cornstarch itself (ACG99, Ham93, Lun95, New97, Pis94, Tom94, Wra94). Responses to cornstarch not contaminated with latex proteins are extremely rare, but have been reported (Fis87, Seg90, Wra94). Contact urticaria, due to sensitivity to spray starch, was not caused by cornstarch but by other ingredients of the spray (McD79). Some workers may develop a chronic occupational dermatitis through the handling of starch products (ACG99).

Acute respiratory effects after exposure to dust from the refining process of potato starch have been described (personal sampling: 3.9-56.0 mg/m³, total dust). The responsible agent could not be identified although the authors suspected endotoxin to be the causative agent (Hol94). Millers and bakers occupationally exposed to grain and flour dusts (personal sampling: 1.1-14.3 mg/m³, total dust) showed significantly higher incidences of coughing and chronic bronchitis compared to a non-exposed reference group (Mas95, Mas96). A dose-response relationship was observed between dust exposure levels and chronic respiratory symptoms (Mas95). Although flour is a complex product that is mainly made up of starch (70%) and gluten (12%), it may also contain mite dust and endotoxins. The causative role of starch in the observed respiratory symptoms is therefore not clear. Community outbreaks of asthma associated with

inhalation of starch-containing soybean dust in Spanish harbors have been ascribed to low-molecular weight proteins of the hull of the soybean rather than to starch (Alv89, Ant89). Normally, starch dust is not considered harmful to the lungs although it may aggravate existing pulmonary disease such as emphysema (ACG99).

Epidemiologic data are inconclusive as to whether high-starch diets confer an increased risk for the development of stomach and pancreas cancer (Voi87, Kon96). The same holds true for hypothesized protective effects of high-starch diets (Bin88, Mun94, Ric94). In a two-period, placebo-controlled crossover study with periods of 7 days and a 7-day washout period between treatments, daily consumption of 45 g starch (in the form of native amylo maize supplemented to regular food) was well tolerated by healthy volunteers (Mun94).

A craving for starch (amylophagia) during pregnancy has no adverse effect on the fetus *per se*; however, chronic compulsive eating of starch, including daily ingestion of up to several pounds per day, contributes to iron deficiency anaemia, parotid hypertrophy, and intestinal obstruction (ACG99).

The use of modified starch as a surgical-glove lubricant can result in postoperative inflammatory reactions (*e.g.*, “starch peritonitis”) and subsequent granulomatous disease in patients, caused by the presence of minute, accidentally introduced, quantities of glove powder (Car87, Eli90, Eli94, Kli90, Tow94, Woo97). It was found that in contaminated wounds, cornstarch enhanced the growth of bacteria and elicited exaggerated inflammatory responses as measured by wound induration (Ruh94, Woo97).

Animal data

Delayed type hypersensitivity reactions to starch could be induced in guinea pigs inoculated intradermally with starch and Freund’s adjuvant. When these immunised guinea pigs were challenged with an intraperitoneal injection of 10 mg of starch in saline solution, florid omental granulomas developed in 8 of 36 animals. The remaining immunised animals, and the controls, showed only a low grade microscopic inflammatory reaction (Eli90, Woo97).

The intraperitoneal LD₅₀ of starch in mice is 6600 mg/kg (ACG99).

Male rats given starch as a 60% (w/v) paste in distilled water by gavage for 14 consecutive days at levels up to 168 g/kg bw/day showed little, if any, signs of intoxication. In these animals, water was absorbed from the paste in the stomach and upper bowel, and the starch was converted to a calculus. Probably as a result, considerable hypertrophy of the smooth muscle of the

gastrointestinal tract was seen after 14 days of exposure. A subsequent increment of the daily dose for 2-7 weeks resulted in some inhibition of growth at dose levels of 10% of body weight. At dose levels of 20% of body weight, increased susceptibility to pneumonia and bowel obstruction owing to the inability of the animal to evacuate the starch calculi were observed (Boy68).

Male Wistar rats (n=10) fed diets containing 71% of different starches as dietary carbohydrate for 3 weeks showed no indications of short-term toxic effects. When 16% raw potato starch was added to 55% maize starch, a marked increase in caecal weights was noted relative to animals receiving only maize starch (71%). Marked thickening of caecal mucosa and submucosa were noted at histological examination. In addition, lymphatics were prominent, and there were indications of hypertrophy of the musculature and slight oedema of the mucosa and submucosa. It is noted by the authors that raw potato starch is relatively resistant to pancreatic amylase (Wal78).

“Half a teaspoon” of starch placed into the peritoneal cavity of 10 dogs was completely absorbed without any inflammatory reaction after 3 weeks (Ell90). In another experiment, 1 gram of starch produced few nodules within the peritoneal cavity of 2 of 12 dogs (Ell90). In subsequent studies in dogs, it was shown that granulomas and adhesions could develop especially when large clumps of starch were present. The presence of minimal peritoneal trauma may lead to adhesions (Ell90, Woo97). Granulomatous reaction to intraperitoneal glove starch powder was also shown in mice, rats, guinea pigs, and rabbits (Ell90, Nor87, Pel86, Pet86, She84). In rats, injection of starch granules failed to produce granulomas. After implantation of food particles of plant origin in rats as a model for human oral pulse granuloma, the starch component was readily digested leaving the cellulose fraction which invoked the granulomatous response (Tal88).

Microspheres of starch injected into a small segment of one lung of mice caused both lungs to become oedematous (Gre70).

A long-term study was carried out on the effects of inoculating 1.5 g of starch powder into the peritoneal cavity of rats. After an initial considerable inflammatory reaction, the intense vascular reaction subsided, leaving firm adhesions that were still present in animals sacrificed at 18 months (Ell90).

Feeding of unmodified cornstarch and potato starch to groups of rats at dietary levels up to 30% (equivalent to 27.4-33.6 g/kg bw/d) in a 2-year test and 10% (food intake not indicated) in a 3-generation test did not result in distinct toxicologically significant effects (Gro74). Rats fed a cooked diet containing 62% unmodified maize starch (equivalent to 51.1 g/kg bw/d*) for 2 years also did not

* Calculation based on indicated food intake and body weights of wk 1-4 of the experiment

show significant toxicological effects, including reproductive effects over 3 generations (Tru79). Slight growth retardation was seen in rats exposed for 4 weeks to raw potato starch at a dietary level of 40% (equivalent to 46.0-52.8 g/kg bw/d) (Fer73).

7 Existing guidelines

The current administrative occupational exposure limit (MAC) for starch in the Netherlands is 10 mg/m³, 8-hour TWA, equal to the occupational exposure limit for nuisance dust.

Existing occupational exposure limits for starch in some European countries and in the USA are summarised in the annex.

8 Assessment of health hazard

Skin contact with a total dose of 300 g of starch, intermittently applied over a 3-day period, resulted in a mild erythema and slight oedema of the skin in humans.

Airborne cornstarch powder from latex gloves can be a respiratory occupational hazard. Dermatitis, anaphylactic reactions, and respiratory problems have been reported by workers who don (latex) gloves as means of personal protection. However, latex proteins absorbed by the cornstarch powder and not the cornstarch itself was the causative agent of the respiratory problems in most, if not all, workers. Cornstarch is an extremely rare sensitizer.

Occupational exposures of potato starch industry workers and of grain and flour mill workers to starch-containing dusts resulted in acute respiratory effects. Because of combined exposures, the relative contribution of starch to the reported health problems could not be evaluated.

It may be possible that starch depositing in damaged skin or respiratory tract tissue leads to the development of granulomatous reactions.

There were no indications for significant toxicity, carcinogenicity or reproduction toxicity of starch in rats fed 27.4-52.8 g/kg bw/day.

The committee considers the toxicological data base on starch too poor to justify recommendation of a health-based occupational exposure limit.

The committee concludes that there is insufficient information to comment on the level of the present MAC-value.

References

- ACG99 American Conference of Governmental Industrial Hygienists (ACGIH). Starch. In: TLVs[®] and other occupational exposure values -1999. [CD-ROM]. Cincinnati OH, USA: ACGIH[®], 1999.
- ACG00 American Conference of Governmental Industrial Hygienists (ACGIH). Guide to occupational exposure values - 2000. Cincinnati OH, USA: ACGIH[®], Inc, 2000: 67
- ACG01 American Conference of Governmental Industrial Hygienists (ACGIH). 2001 TLVs[®] and BEIs[®]. Threshold Limit Values for chemical substances and physical agents. Biological Exposure Indices. Cincinnati OH, USA: ACGIH[®], Inc, 2001: 52.
- Alv89 Alvarez-Dardet C, Belda J, Pena M, *et al.* Outbreak of asthma associated with soybean dust.[Letter] N Engl J Med 1989; 321: 1127-8.
- Ant89 Anto JM, Sunyer J, Rodriguez-Roisin R, *et al.* Community outbreaks of asthma associated with inhalation of soybean dust. N Engl J Med 1989; 320: 1097-102.
- Arb00a Arbejdstilsynet. Grænseværdier for stoffer og materialer. Copenhagen, Denmark: Arbejdstilsynet, 2000; (At-vejledning C.0.1).
- Arb00b Arbetskyddstyrelsen. Hygieniska gränsvärden och åtgärder mot luftföroreningar. Solna, Sweden: National Board of Occupational Safety and Health, 2000; (Ordinance AFS 2000/3).
- Bin88 Bingham SA. Meat, starch, and nonstarch polysaccharides and large bowel cancer. Am J Clin Nutr 1988; 48: 762-7.
- Boy68 Boyd EM, Liu SJ. Toxicity of starch administered by mouth. Can Med Assoc J 1968; 98: 492-9.
- Car87 Carrington AC. Starch granuloma: the problems caused by surgical glove powder. NATNEWS 1987; 24: 9-10.
- CEC00 Commission of the European Communities (CEC). Commission Directive 2000/39/EC of 8 June 2000 establishing a first list of indicative occupational exposure limit values in implementation of Council Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work. Official Journal of the European Communities 2000; L142 (16/06/2000): 47-50.
- DFG01 Deutsche Forschungsgemeinschaft (DFG): Commission for the Investigation of Health Hazards of Chemical Compounds in the Work Area. List of MAK and BAT values 2001. Maximum concentrations and biological tolerance values at the workplace. Weinheim, FRG: Wiley-VCH, 2001; rep no 37.
- Ell90 Ellis H. The hazards of surgical glove dusting powders. Surg Gynecol Obstet 1990; 171: 521-7.
- Ell94 Ellis H. Pathological changes produced by surgical dusting powders. Ann R Coll Surg Engl 1994; 76: 5-8.
-

- Fer73 Feron VJ, De Groot AP, Spanjers MT, *et al.* An evaluation of the criterion "organ weight" under conditions of growth retardation. *Food Cosmet Toxicol* 1973; 11: 85-94.
- Fis87 Fisher AA. Contact urticaria and anaphylactoid reaction due to corn starch surgical glove powder. *Contact Dermatitis* 1987; 16: 224-35.
- Gre70 Gregory AR. Inhalation toxicology and lung edema receptor sites. *Am Ind Hyg Assoc J* 1970; 31: 454-9.
- Gro74 de Groot AP, Til HP, Feron VJ, *et al.* Two-year feeding and multigeneration studies in rats on five chemically modified starches. *Food Cosmet Toxicol* 1974; 12: 651-63.
- Ham93 Hamann C. Hold the talc, pass the cornstarch. *J Am Dent Assoc* 1993; 124: 14.
- Hol94 Hollander A, Heederik D, Kauffman H. Acute respiratory effects in the potato processing industry due to a bioaerosol exposure. *Occup Environ Med* 1994; 51: 73-8.
- HSE01 Health and Safety Executive (HSE). EH40/2001. Occupational Exposure Limits 2001. Sudbury (Suffolk), England: HSE Books, 2001: 25.
- Kli90 Klink B, Boynton CJ. Starch peritonitis. A case report and clinicopathologic review. *Am Surg* 1990; 56: 672-4.
- Kon96 Kono S, Hirohata T. Nutrition and stomach cancer. *Cancer Causes Control* 1996; 7: 41-55.
- Mas95 Massin N, Bohadana AB, Wild P, *et al.* Airway responsiveness to metacholine, respiratory symptoms, and dust exposure levels in grain and flour mill workers in eastern France. *Am J Ind Med* 1995; 27: 859-69.
- Mas96 Massin N, Bohadana AB, Toamain JP, *et al.* Salariés exposés aux poussières de farine dans les secteurs de la meunerie et de la boulangerie. *D M T - Documents pour le médecin du travail* 1996; 66: 109-14.
- McD79 McDaniel WR, Marks JG. Contact urticaria due to sensitivity to spray starch. *Arch Dermatol* 1979; 115: 628.
- Mun94 van Munster IP, de Boer HM, Jansen MC, *et al.* Effect of resistant starch on breath-hydrogen and methane excretion in healthy volunteers. *Am J Clin Nutr* 1994; 59: 626-30.
- Lun95 Lundberg M, Wrangsjö K, Johansson SGO. Latex allergens in glove-powdering slurries. *Allergy* 1995; 50: 378-80.
- NIO98 National Institute of Occupational Safety and Health (NIOSH). Registry of Toxic Effects of Chemical Substances (RTECS) [CD-ROM], issue April 1998. SilverPlatter International, 1998 (last update starch file: December 1997).
- NLM98 US National Library of Medicine (NLM). Hazardous Substances Data Bank (HSDB) [CD-ROM], issue April 1998. SilverPlatter International, 1998 (data file starch not available).
- New97 Newsom SWB, Shaw M. A survey of starch particle counts in the hospital environment in relation to the use of powdered latex gloves. *Occup Med* 1997; 45: 155-8.
-

- Nor87 Nordstrand K, Melhus O, Eide RJ, *et al.* Intraabdominal granuloma reaction in rats after introduction of maize-starch powder. *Acta Pathol Microbiol Immunol Scand A* 1987; 95: 93-8.
- Pel86 Pelling D, Evans JG. Long-term peritoneal tissue response in rats to mould-release agents and lubricant powder used on surgeons' gloves. *Food Chem Toxicol* 1986; 24: 425-30.
- Pet86 Peters E, Gardner DG, Altini M, *et al.* Granular cell reaction to surgical glove powder. *J Oral Pathol* 1986; 15: 454-8.
- Pis94 Pisati G, Baruffini A, Bernabeo F, *et al.* Bronchial provocation testing in the diagnosis of occupational asthma due to latex surgical gloves. *Eur Respir J* 1994; 7: 332-6.
- Ric94 Richardson ML, Gangolli S, eds. S107 Starch. In: *The dictionary of substances and their effects.* (Vol.7) Cambridge, UK: Royal Society of Chemistry, 1994: 155-6.
- Ruh94 Ruhl CM, Urbancic JH, Foresman PA, *et al.* A new hazard of cornstarch, an absorbable dusting powder. *J Emerg Med* 1994; 12: 11-4.
- Seg90 Seggev JS, Mawhinney TP, Yunginger JW, *et al.* Anaphylaxis due to cornstarch surgical glove powder. *Ann Allergy* 1990; 65: 152-5.
- She84 Sheikh KMA, Duggal K, Relfson M, *et al.* An experimental histopathologic study of surgical glove powders. *Arch Surg* 1984; 119: 215-9.
- SZW01 Ministerie van Sociale Zaken en Werkgelegenheid (SZW). Nationale MAC-lijst 2001. The Hague, The Netherlands: Sdu, Servicecentrum Uitgevers, 2001: 44.
- Tal88 Talacko AA, Radden BG. The pathogenesis of oral pulse granuloma: an animal model. *J Oral Pathol* 1988; 17: 99-105.
- Tom94 Tomazic VJ, Champagne EL, Lamanna A, *et al.* Cornstarch powder on latex products is an allergen carrier. *J Allergy Clin Immunol* 1994; 93: 751-8.
- Tow94 Townsend M. Just a glove? *Br J Theatre Nurs* 1994; 4: 7-10.
- TRG00 TRGS 900. Grenzwerte in der Luft am Arbeitsplatz; Technische Regeln für Gefahrstoffe. *BArbBl* 2000; 2.
- Tru79 Truhaut R, Coquet B, Fouillet X, *et al.* Two-year oral toxicity and multigeneration studies in rats on two chemically modified maize starches. *Food Cosmet Toxicol* 1979; 17: 11-7.
- Voi87 Voirol M, Infante F, Raymond L, *et al.* Profil alimentaire des malades atteints de cancer du pancréas. *Schweiz Med Wschr* 1987; 117: 1101-4.
- Wal78 Walker R, El Harith EA. Nutritional and toxicological properties of some raw and modified starches. *Ann Nutr Alim* 1978; 32: 671-9.
- Woo97 Woods JA, Morgan RF, Watkins FH, *et al.* Surgical glove lubricants: from toxicity to opportunity. *J Emerg Med* 1997; 15: 209-20.
- Wra 94 Wrangsjö K, Osterman K, van Hage-Hamsten M. Glove-related skin symptoms among operating theatre and dental care unit personnel. (II). Clinical examination, tests and laboratory findings indicating latex allergy. *Contact Dermatitis* 1994; 30: 139-43.
-

Annex

Occupational exposure limits for starch in various countries.

country -organisation	occupational exposure limit		time-weighted average	type of exposure limit	note ^a	lit ref ^b
	ppm	mg/m ³				
The Netherlands						
-Ministry of Social Affairs and Employment	-	10 ^c	8 h	administrative		SZW01
Germany						
-AGS	-					TRG00
-DFG MAK-Kommission	-					DFG01
Great-Britain						
-HSE	-	10 ^c	8 h	OES		HSE01
	-	5 ^d	8 h	OES		
Sweden	-	-		-		Arb00b
Denmark	-	-				Arb00a
USA						
-ACGIH	-	10 ^c	8 h	TLV	A4 ^f	ACG01
-OSHA	-	15 ^e	8 h	PEL		ACG00
	-	5 ^d		PEL		
-NIOSH	-	10 ^e	10 h	REL		ACG00
	-	5 ^e		REL		
European Union						
-SCOEL	-	-				CEC00

^a S = skin notation; which means that skin absorption may contribute considerably to body burden; sens = substance can cause sensitisation

^b Reference to the most recent official publication of occupational exposure limits

^c (Total) inhalable dust

^d Respirable dust

^e Total dust

^f Classified as A4 carcinogen, *i.e.*, not classifiable as a human carcinogen: agents which cause concern that they could be carcinogenic for humans but which cannot be assessed conclusively because of a lack of data. *In vitro* or animal studies do not provide indications of carcinogenicity which are sufficient to classify the agent into one of the other categories